













Reliable

Boat owners relate to the advantages of a diesel: lower chance of electrical fault, better fuel economy and a long, reliable work filled life.

Long hours

Useful for trolling, working nets or fish farming, the diesel can't be matched in low speed operation. The combustion chamber and new cooling system allows for hours of idling.

Cool

The thermostat cools the engine in response to how hard it is working by changing the temperature of the water.

Superior

Special cast iron cylinder liners are bonded onto the one piece aluminium block. Minature fuel injection pumps are combined with nozzles to form "unit injectors" which are super compact

Technical Details Engine and Block

- One piece aluminium block.
- Cast iron cylinder bonded to the block.
- With a five coat painting process, the engine is protected both inside and out.

Fuel System

Precise fuel metering with quick response.

Cooling System

Seawater thermostat

Exhaust System

Minature injection pump and reduced smoke.

















Model	D27
Configuration	4-cycle, vertical, water cooled diesel
	engine
Number of cylinders	3
Bore and stroke mm	70 x 70 (2.76 x 2.76)
Displacement cc (cu. in.)	808 (49)
Maximum output hp(kW)	27hp/4500rpm(19.9kW/4500rpm)
/rpm at crankshaft	
Combustion system	Direct injection
Starting system	Electric with emergency rope start
Cooling system	Direct seawater cooling by rubber
	impeller pump
Lubrication system	Forced lubrication with trochoid
	pump
Generator	AC dynamo built in flywheel
Drive device	
Clutch type	Dog type clutch
Reduction ratio Ahead/	1.846/1.846
Astern	
Direction of rotation	Clockwise viewed from propeller
Lubrication system	Oil bath
Tilt up system	AX-E manual AX-EP hydraulic
Control device	
Engine speed control	Remote control
Clutch control	Remote control
Steering	Remote control
Transom installation	Through bolts with nuts
Fuel oil	Diesel fuel with kerosene (Add lube
	oil, 30:1)
Fuel oil capacity l(cu.in)	24 (1465)
Lube oil	Engine: SAE 15W40, API CD/
	Drive: SAE 80W90, API Gear oil #90
Dry weight	
L-type	94kgs (207lbs) 102kgs (225lbs)
LL-type	95kgs (209lbs) 103kgs (227lbs)
UL-type	96kgs (212lbs) 104kgs (229lbs)





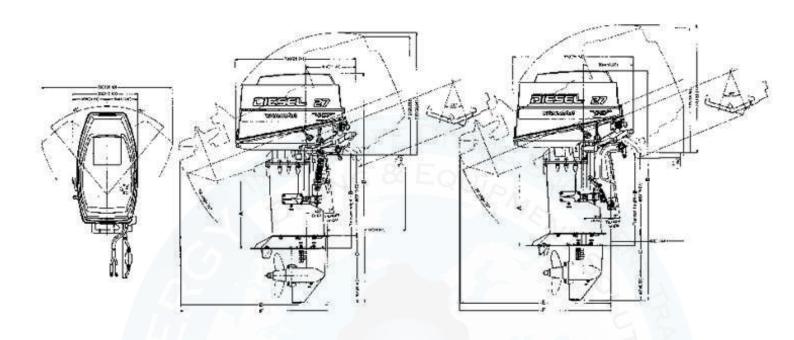












	Α	В	C	D	E	F
L-type	402	560	239	1380	889	892
	(15.83)	(22.05)	(9.41)	(54.33)	(35.00)	(35.12)
LL-type	442	623	302	1443	947	952
	(17.40)	(24.53)	(11.89)	(56.81)	(37.28)	(37.48)
UL-type	482	685	364	1505	1505	1009
15354	(18.98)	26.97)	(14.33)	(59.25)	(39.57)	(39.72)

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ACCESSORIES

	96	27	D	10
Transom length, L-type, 560mm	- 0	41	D.	20
Iransom length, Ltype, 560mm Transom length, LL-type, 623mm				9
		2	•	
Transom length, UL-type, 685mm	_ 0		•	0
Charging dynamo, 12V-10A	- 0	0	0	0
Charging dynamo, 12V-20A	- 4	A		A
Holts and nuts for outboard motor clamp	- 0			
Remote control bracket for engine	-			
speed & clutch shift control				=(
Remote control bracket for steering control	- 0			
Bar handle control	A	7	A	À
Hydraulic tilt switch				
Spare parts kit				
Half tilt device			-	-
Special overhauling tool kit			1	1
F.O tunk (246), hose 2m & connect parts	-		-	â
Tool kit	-11	-	-	Ŧ
Operation manual	-12	-		÷
Propeller clamp kit		-	-	
Propeller, 3-10,5 x 9			And the last	
		*		-
Propeller, 3-10.5 x 9.5	A.	*		-
Propeller, 3-10.5 x 10	- 4	1	-	-
Propeller, 3-10.5 x 10.5	- 4			
Propeller, 3-10.5 x 11	- 4	-		-
Propeller, 3-10.5 x 11.5	A	A	-	9-1
Propeller, 3-10.5 x 12	A		50	9
Propeller, 3-10.5 x 12.5	- 4	-	-	
Propeller, 3-10.5 x 13	-	-	- 0-	
Propeller,3-11,5 x 9			A	
Propeller,3-11.5 x 10			4	A
Propeller,3-11.5 x 10.5			1	1
Propeller,3-11.5 x 11			Ī	Ā
Propeller.3-11.5 x 11.5				i
Propeller,3-11.5 x 12	_		-	_
Propeller,3-11.5 x 12.5			_	*
Propeller,3-11-5 x 13		-	*	A
Propeller,3-11-5 x 14	-	4	*	
		-	A	A
Propeller,3-11.5 x 15			A	A
*Remote control Assy, S-type (Standard)				
(included: Starter switch, Manual engine				•
stop, L.O alarm lamp				1
*Remote control Assy, A-type				
(included: Starter switch, Manual engine				
stop, Type 2 punel, Wireharness	A	-	-	A
5m, 2m, Alarm panel)		J.		
*Remote control Assy, B-type				12
(included: Engine stop solenoid, Wirehamess				A
2m. Extension wireharness 5m)				
Remote control Assy, C-type				
(included: Remote control blead NA12,				
Engine stop solenoid, Wireharness				
2m, Extension wireharness 5m)				
				-
Remote control Assy, D-type				
(included: Remote control head NA12,			736	4
Engine stop solenoid, Wirehamess	-	-	*	-
5m, 2m, Alams panel with				
Tachometer, Hour meter)				

REMOTE CONTROL ASSY

	10	S	Ą.	В	C	D
Remote control head	Model NA12 inc. Start, Stop, Kill & Tilt switch				•	
Cable Br	acket	À	i	Ä	À	A
Push pul	runa- ajava	-	-	-	П	Г
enble	Local supply	_		L	Ш	
Handle	Local supply					
Bracket (Connecting kit)			A	À	Ä	L
Starter	Switch	•	A	i.	Į,	
switch	inc. Handle: NA12				A	ı
Relay	STATE OF STREET		ø	۰	•	ī
Lever st	op (Manual type)		-	٠		ī
Maroul:	stop cable, 7m	-	Ā			
			-	٠	۰	ı
inc. Him	dle: NA12 (Electric)	4	ī	1	Ä	ı
Equipped on Eng.		•	-			
		4	-	-		4
inc. Han		ů.		1	A	ı
Type 2 panel	Bracket for engine stop knob and blind cover		•	i	ì	
Lamps	Overheat, E.O. pressure and dynamo charge		į	Ĺ		l.
Buzzer	Overheat L.O. pressure and dynamo charge					
Tachome	Tachometer and hour meter			4	-	i
	Engine side wirehamess		-	-	i	
Engine	2m length, 1 pc.	-		-	-	-
side	2m length (Alarm), 1 pc.			ı,	Н	L
	2m length, 1 pc	ì	-		۰	Ī
100000000000000000000000000000000000000	5m, Type 2, 1 pc.	-	4	-		
side	5m (Alurm), 1 pc.				П	
	5m (Alarm), 2 pc.	4	-0	1	1	i
Exten-	5m, inc. Tilt extension 1 pc. 5m (Alarm), 1 pc.	-	Ŀ	à	×	i
	control head Cable Bi Push pul cable Handle Bracket Starter switch Relay Lever sta Manual Engine s inc. Han Type 2 panel Lamps Bazzer Tachome Engine Side Panel side	head inc. Start, Stop, Kill & Tilt switch Cable Bracket Push pull cable Local supply Handle Local supply Bracket (Connecting kit) Starter Switch switch inc. Handle: NA12 Relay Lever stop (Manual type) Manual stop cable, 7m Engine stop solenoid & Relay inc. Handle: NA12 (Electric) Equipped on Eng. sensor inc. Handle: NA12 Type 2 Bracket for engine stop knob panel and blind cover Lamps Overbeat, L.O. pressure and dynamo charge Buzzer Overheat L.O. pressure and dynamo charge Tachometer and hour meter Engine side wirehamess Engine Side 2m length, 1 pc, 3m (Alarm), 1 pc, 5m (Alarm), 2 pc.	Remote control Model NA12 head inc. Start, Stop, Kill & Tilt switch Cable Bracket Push pull cable Local supply Handle Local supply Bracket (Connecting kit) Starter Switch switch inc. Handle: NA12 Relay Lever stop (Manual type) Manual stop cable, 7m Engine stop solenoid & Relay inc. Handle: NA12 (Electric) Equipped on Eng. sensor inc. Handle: NA12 Type 2 Bracket for engine stop knob panel and blind cover Lamps Overheat L.O. pressure and dynamo charge Buzzer Overheat L.O. pressure and dynamo charge Tachometer and hour meter Engine side wirehamess Engine Side 2m length, 1 pc, side 2m length, 1 pc, 2m length (Alarm), 1 pc. Panel Sm, Type 2, 1 pc, side 5m (Alarm), 1 pc. Sm (Alarm), 2 pc.	Remote control Model NA12 head inc. Start, Stop, Kill & Tilt switch Cable Bracket Push pull cable Local supply Handle Local supply Handle Local supply Bracket (Connecting kit) Starter Switch inc. Handle: NA12 Relay Lever stop (Manual type) Manual stop cable, 7m Engine stop solenoid & Relay inc. Handle: NA12 (Electric) Equipped on Eng. sensor inc. Handle: NA12 (Electric) Equipped on Eng. sensor inc. Handle: NA12 Type 2 Bracket for engine stop knob panel and blind cover Lamps Overheat L.O. pressure and dynamo charge Buzzer Overheat L.O. pressure and dynamo charge Tachometer and hour meter Engine side wirehamess Engine Side 2m length, 1 pc. 2m length, 1 pc. 2m length (Alarm), 1 pc. Panel Sm, Type 2, 1 pc. Side Sm (Alarm), 1 pc.	Remote control Model NA12 head inc. Start, Stop, Kill & Tilt switch Cable Bracket Push pull cable Local supply Handle Local supply Bracket (Connecting kit) Starter Switch switch inc. Handle: NA12 Relay Lever stop (Manual type) Manual stop cable, 7m Engine stop solenoid & Relay inc. Handle: NA12 - Equipped on Eng. - Equipped on Eng. - Equipped on Eng	control Model NA12 head inc. Start, Stop, Kill & Tilt switch Cable Bracket Push pull cable Local supply Handle Local supply Bracket (Connecting kit) Starter Switch inc. Handle: NA12 Relay Lever stop (Manual type) Manual stop cable, 7m Engine stop solenoid & Relay inc. Handle: NA12 -

. Equipped on engine. A: In packing -: Not included















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